

**Miele****Miele & Cie. KG**  
Household appliances

The renowned household appliance manufacturer has worked hand-in-hand with MLOG for many years, most notably with the construction of a three-aisle high-bay warehouse at their Gütersloh distribution centre which handles vacuum cleaners, household appliances and other accessories.

**Brüggen****H. & J. Brüggem KG**  
Food industry

After completing several successful projects in Germany, MLOG constructed the European goods distribution centre at Thiers in France for German cereal manufacturer, Brüggem. More than 13,000 storage locations were provided for a variety of load carriers.

**Boehringer  
Ingelheim****Böhringer Ingelheim microParts GmbH**  
Medical technology

The production of medical inhalers and atomisers takes place under clean-room conditions. Amongst other features, MLOG installed a high-capacity clean-room warehouse with direct connection to the production plant in Dortmund.

Competence based on experience

## Customers and references

For four decades, companies throughout the world have placed their trust in the experience of our staff and the quality of our products and services. We have demonstrated our expertise in over 800 successfully completed projects across our three business divisions; Greenfield installations, Refurbishment and After-sales service. The following list provides only a small selection. You can obtain further insight into our clients and access other interesting project reports at [www.mlog-logistics.com](http://www.mlog-logistics.com).

Further references are available from: [www.mlog-logistics.com](http://www.mlog-logistics.com)

## EvoBus

**EvoBus GmbH**  
Automotive vehicles

For the leading supplier of buses for the Mercedes-Benz and Setra brands, MLOG constructed Europe's first automated small parts warehouse with SAP/EWM connection, located at their Schwaighofen logistics centre.

**Salzburger  
Land**  
Brot- & Backwaren**Alpenmilch Salzburg GmbH**  
Food industry

The storage of dairy products is highly sensitive, not least for reasons of hygiene. When constructing the refrigerated warehouse for Alpenmilch Salzburg, MLOG integrated a number of temperature zones into a single store.



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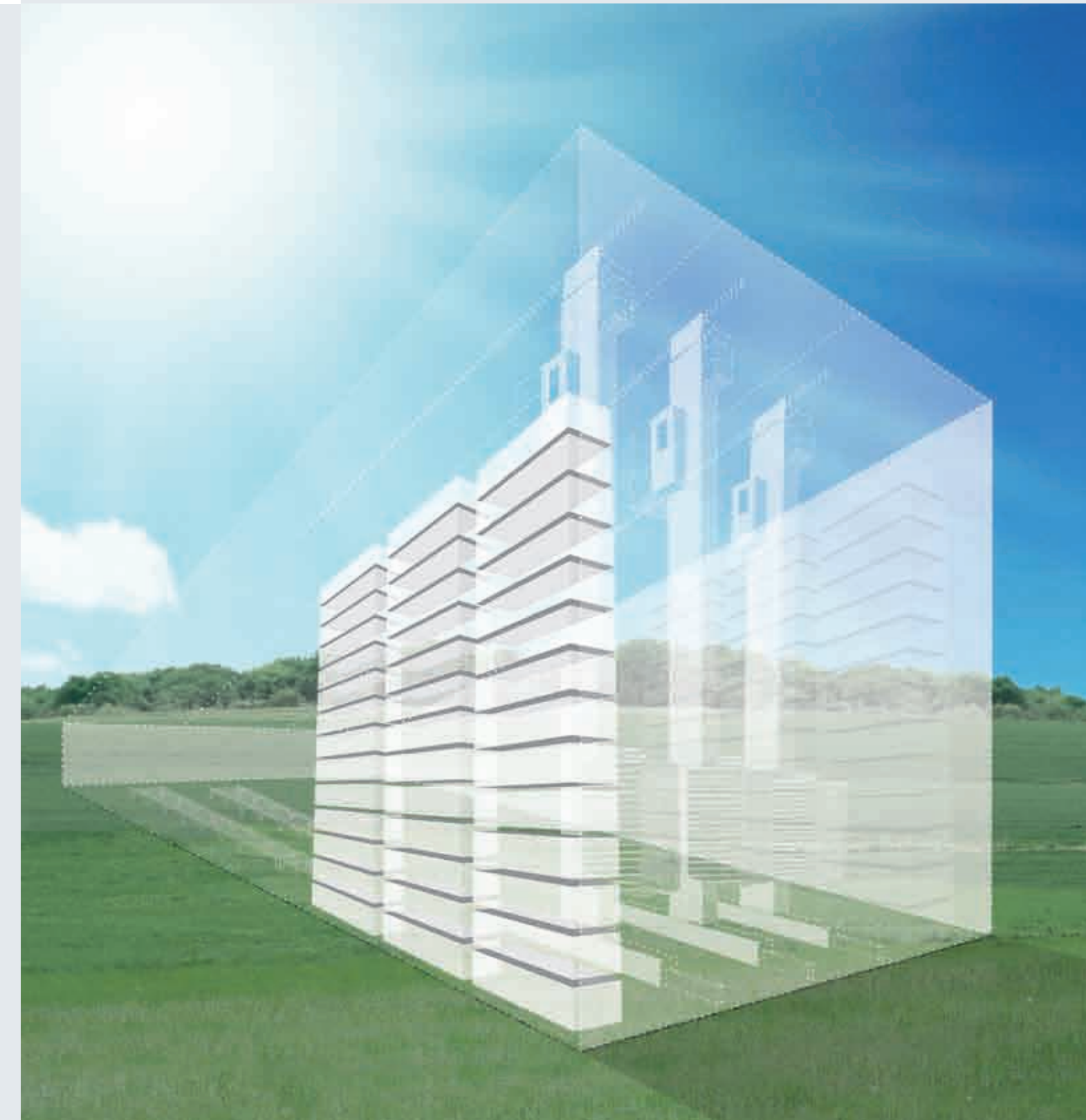
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## Greenfield installations

Customised logistics concepts from a single source

**M**  
**LOG**



## All services from a single source

We offer all of the services required for the construction of a logistics facility from one source regardless of whether we are responsible for the entire project as a general contractor, or through bringing our expertise to bear as a specialist in specific construction tasks.

Our expertise extends from project planning and system design via the processing and

implementation phases, through to the provision of comprehensive after-sales support services. In addition to an experienced labour force and an efficient infrastructure, we have access to our own production plant enabling us to manufacture your most important system components in-house, fully optimised to suit your specific requirements.

- **Project planning**
- **System design**
- **Component production**
- **Project management and implementation**
- **Installation and commissioning**
- **After-sales services**

## Conveyor systems

We accept no compromises in the quality standards of our conveying equipment since ultimately this will maintain your material flow. We therefore manufacture all of the key components in-house to ensure reliable and smooth operation, even under adverse environmental conditions and temperatures.

During the planning phase we focus on designing the optimum system layout whilst incorporating sophisticated material flow strategies to maximise the efficiency and reliability of your plant.

- **Products for every application**
- **High load handling capacity**
- **Outstanding energy efficiency**

Flexible solutions for your success:

## No two warehouses are the same

When building your distribution centre, MLOG can assist you by introducing expertise and experience based on more than 40 years' successful implementation of projects worldwide. The skills of our specialists are demonstrated during every phase of each project – from planning through to commissioning.

We recognise that no two warehouses are the same. Whether you are handling consumer goods or hazardous goods, frozen foods or pharmaceutical products - each sector has special requirements, as does each business. We provide customised solutions to ensure that all processes are seamlessly integrated so that your facility can be operated from the outset with exactly the performance and capacity that matches your business needs.



Painstaking project planning and system design lay the foundations for a successful project (far left). Left: When we construct new facilities we make full use of our expertise and experience. Right: High-capacity storage and retrieval machines are as much a part of our portfolio as the most up-to-date material flow control systems and innovative conveying solutions (far right).

## Storage and retrieval machines

Should storage and retrieval machines (SRM's) be at the heart of your facility, then the overall performance of your plant will be largely dependent upon their speed and reliability. For this reason, we produce these major components ourselves and can therefore guarantee the highest levels of durability; thus our SRM's have enjoyed an excellent reputation for decades.

Each SRM is handed over to the customer following extensive quality testing during production and once full commissioning has been successfully completed by MLOG. Through on-going development and with solutions for special sectors we continue to extend our range and competitive advantage, including the integration of our technology in the development of a standardised modular storage system.

- **More than 2,000 SRM's in use throughout the world**
- **Modular and configurable**
- **Maximum output with minimum energy consumption**

## Material flow control system

The intelligence of your warehouse lies in the control system. We therefore devote a great deal of time and attention to this element and in so-doing we focus on the comprehensive networking of all information, and the integration of the equipment to the higher-level data processing systems.

All modules of our material flow control system are equipped with the relevant interfaces to database and inventory management systems and can be integrated into virtually any IT environment.

- **Modular material flow control system**
- **Unlimited compatibility with SAP and other ERP systems**
- **Latest generation interfaces**

